



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
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D412-760-011
Job Sheet 189613



Part No: D412-760-011

Job Qty: 1 pcs

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/19

Job Tracking No:

Due Date: 3/29/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		MAR 25 2019 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	3/29/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S174096



Part: D412-760-011

Job No: 189613

Serial No/Batch: S174096

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue 3, FAA STC SR024921

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	3/29/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	FD DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	3/29/19	0.00 0.00		Packaging 3 - 1 - B4B	FD DAS 69 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS 21 9-89
135 DC - 1 - B4B	1 pcs	3/29/19	0.00 0.00		DC - 1 - B4B	DAS 21 9-89 APR 25 2019
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	3/29/19	0.00 0.00		QC 21 - FG - 21	DAS 21 9-89 APR 25 2019
					QC 21 - FG - 70	
					QC 21 - FG - 53	

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-760-011

Location:FG049

135 - Photocopy bluefile & type labels per PPP D412-760-011 CHG002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-1	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5148549
D3574-2	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5148536
D3575-1	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169038
D3575-2	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151536
D3580-1	Joggle Bracket	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5147291
D3628-1	Washer, Cupped	14 pcs (14 ea)	110-Packaging 1 - Pick Kit	5149046
D3628-3	Cupped Washer	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5113539
MS24694-S100	Flat Head Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5118187
MS24694-S54	Screw	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5152467
NAS1149D0363J	Washer	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	5152462
NAS1149D0463J	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5157645

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3574-1	1	4	0
	D3574-2	1	2	0
	D3575-1	1	2	0
	D3575-2	1	3	0
	D3580-1	6	72	0
	D3628-1	14	253	0
	D3628-3	6	433	0
	MS24694-S100	6	66	0
	MS24694-S54	14	153	0
	NAS1149D0363J	28	1,791	0
	NAS1149D0463J	12	6,355	0

Part Specifications

Specifications could not be found.



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Part No: D412-760-011

Job Qty: 1 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/19

Job Tracking No:

Due Date: 2/16/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/16/19	2/16/19	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	2/16/19	2/16/19	0.00	0.00	Packaging1-4		
120	QC	1 pcs	2/16/19	2/16/19	0.00	0.00	QC4		
130	Packaging	1 pcs	2/16/19	2/16/19	0.00	0.00	Packaging3-2		
135	DC	1 pcs	2/16/19	2/16/19	0.00	0.00	DC		
140	QC21-FG	1 Ea	2/16/19	2/16/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-760-011 Location:FG049
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-760-011 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-1	Cabin Floor Protector	1 Ea (1 ea)	90-Start up Operation	
D3574-2	Cabin Floor Protector	1 pcs (1 ea)	90-Start up Operation	
D3575-1	Cargo Floor Protector	1 pcs (1 ea)	90-Start up Operation	
D3575-2	Cargo Floor Protector	1 pcs (1 ea)	90-Start up Operation	
D3580-1	Joggle Bracket	6 pcs (6 ea)	90-Start up Operation	
D3628-1	Washer, Cupped	14 Ea (14 ea)	90-Start up Operation	
D3628-3	Cupped Washer	6 Ea (6 ea)	90-Start up Operation	
MS24694-S100	Flat Head Screw	6 Ea (6 ea)	90-Start up Operation	
MS24694-S54	Screw	14 Ea (14 ea)	90-Start up Operation	
NAS1149D0363J	Washer	28 Ea (28 ea)	90-Start up Operation	
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3574-1	1	3	0
	D3574-2	1	1	0
	D3575-1	1	2	0
	D3575-2	1	0	0
	D3580-1	6	98	0
	D3628-1	14	54	0
	D3628-3	6	455	0
	MS24694-S100	6	90	0
	MS24694-S54	14	32	0
	NAS1149D0363J	28	971	0
	NAS1149D0463J	12	2,677	0

Part Specifications

Specifications could not be found.

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW

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